

Corners & T-Joint Covers

Peel & Stick | Use with TPO Membrane



Overview

Henry Corners & T-Joint Covers are a 60-mil-thick, uncured EPDM Flashing laminated to 30-mil-thick fully cured, pressure-sensitive adhesive provides 90 mils of total thickness.

Corners & T-Joint Covers are ideal for installing both inside and outside corners on all Henry TPO roofing systems.

They can also be used as T-Joint Covers at field splice intersections or at horizontal to vertical transitions offfield splices.

Features and Benefits

- Pre-cut flashing increases installation speed by eliminating cutting time and reducing adhesive application requirements
- Cleaner appearance as all Corners and T-Joint Covers are pre-cut to the same size

Size

- 7" x 9" (180 mm x 230 mm)

Installation

1. The entire surface where Corners & T-Joint Covers will be applied must be clean. The adhesive on the back of Corners & T-Joint Covers will not adhere to dirty surfaces. Any residual contamination will be detrimental to the bond strength of the adhesive.

2. Remove all foreign material:
 - a. The use of VM&P Naptha or other VOC complaint solvent may be necessary to clean Henry TPO Membrane that has been exposed for a number of weeks.

Note: Permeation-resistant gloves (that meet ANSI/ISEA 105-2005) are required for hand protection when cleaners or primers are being used.
 - b. Allow Henry TPO Membrane to dry thoroughly before proceeding.
3. Application of Henry Low-VOC Primer:
 - a. Roller-apply Henry Low-VOC Primer to the area of Henry TPO Membrane to be flashed with a short nap-length paint roller. The coated area will be free of globs or puddles.
4. Allow Henry Low-VOC Primer to properly flash off until it does not transfer to a dry finger touch. Install Corners & T-Joint Covers as soon as Henry Low-VOC Primer flashes off to minimize potential dust contamination and promote adhesion in colder weather.
5. Immediately roll Corners & T-Joint Covers with a 2" (50 mm)-wide roller, using positive pressure.
6. To achieve proper adhesion of Corners & T-Joint Covers when jobsite temperatures fall below 40°F (5°C), heat the primed area of Henry TPO Membrane with a hot-air gun as Corners & T-Joint Covers are applied and pressed into place.

Precautions

1. Prolonged jobsite storage temperatures in excess of 90°F (32°C) may affect product shelf life
2. In warm, sunny weather, keep Corners & T-Joint Covers in their box or in a shaded area until ready to use.
3. Corners & T-Joint Covers must be stored in a dry area.
4. Due to solvent flash-off, condensation may form on applied Henry Low-VOC Primer when the ambient temperature is near the dew point. If condensation develops, the application of

Henry Low-VOC Primer and Corners & T-Joint Covers must be discontinued as proper adhesion will not be achieved. Allow the surface to dry before applying a thin coat of Henry Low-VOC Primer and Corners & T-Joint Covers to the previously coated surface.

- Do not allow waste products (petroleum, grease, oil, solvents, vegetable or mineral oil, animal fats, etc.) or direct steam venting to come in contact with Corners & T-Joint Covers.
- A heat gun is required for forming outside corners in colder temperatures.
- KEEP OUT OF THE REACH OF CHILDREN.

For more information, visit www.henry.com or for technical assistance call us at 800-486-1278. Refer to the Safety Data Sheet prior to using this product. The Safety Data Sheet is available at www.henry.com or by emailing Henry Product Support at productsupport@henry.com or by calling 800-486-1278.

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Typical Properties and Characteristics

Property	Results
Size	7" x 9" (180 mm x 230 mm)
Color	White
Packaging	4 flashing pieces/carton
Weight/Carton	1.2 lbs/carton (0.5 kg)
Shelf Life	9 months when stored between 60° and 80°F (15° to 26°C)

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.

Henry Corners & T-Joint Covers meet or exceed the minimum requirements set forth by the ASTM D4811 for a Type I (EPDM), Class V (cures on the roof) flashing materials.

LEED® Information

Pre-consumer Recycled Content	0%
Post-consumer Recycled Content	0%
Manufacturing Location	Greenville, IL
Solar Reflectance Index (SRI)	N/A



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