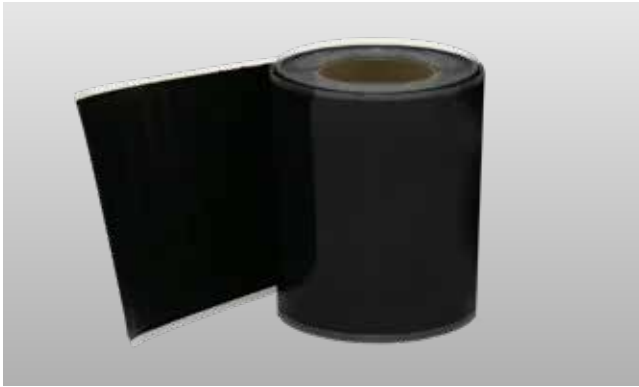


Flashing

Peel & Stick | Use with EPDM Membrane



Overview

Henry Flashing is a nominal 60-mil thick (1.5 mm) uncured EPDM membrane, laminated to a nominal 30-mil thick (0.76 mm), fully cured peel and stick adhesive. Flashing is easily malleable and highly adaptable to irregular shapes and surfaces. Flashing is self-curing and can be used to flash pipes and scuppers, as well as other rooftop structures and penetrations.

Features and Benefits

- Adaptable to irregular shapes and surfaces
- Self-curing membrane
- Labor and cost savings in field applications

Size

- 9" x 25'

Color

- Black

Installation

1. Remove all foreign material.
 - a. The use of a VOC compliant solvent may be necessary to clean Henry EPDM Membrane that has been exposed for a number of weeks.

Note: Permeation-resistant gloves (that meet ANSI/ISEA 105-2005) are required for hand protection when cleaners or primers are being used.
 - b. Allow the Henry EPDM Membrane to dry thoroughly before proceeding.

2. Apply Henry Low-VOC Primer per instructions on product data sheet.

Note: The use of excessive amounts of Henry Low-VOC Primer will not significantly enhance the adhesion of Flashing to Henry EPDM Membrane. Use only the amount necessary to obtain 100% coverage of the area where Flashing will be applied.

3. Allow Henry Low-VOC Primer to flash off until it does not transfer to a dry finger touch yet remains tacky. Install Flashing immediately after Henry Low-VOC Primer has flashed-off to promote adhesion and avoid contamination.
4. Position Flashing over the area to be covered and press down the exposed tape adhesive using firm, even hand pressure across the entire area. Install elongated diamond pattern parallel to the deck when flashing penetrations.
5. Immediately roll Flashing with a 2"-wide (50 mm) roller, using positive pressure. Roll across the flashing edge, not parallel to it.
6. When temperatures fall below 40°F (4°C) or when nearing the shelf life, heat Flashing with a hot-air gun to avoid bridging and aid in formability.
7. Apply Henry Lap Sealant to the outside edge of the flashing.

Precautions

1. Prolonged jobsite storage temperatures in excess of 90°F (32°C) will shorten product shelf life.
2. In warm, sunny weather, keep Flashing rolls in their box and in a shaded area until ready to use.
3. Flashing must be stored in a dry area. It is recommended to store Flashing below 80°F (27°C) to ensure maximum formability and shelf life.
4. Due to solvent flash-off, condensation may form on applied Henry Low-VOC Primer when the ambient temperature is near the dew point. If condensation develops, the application of Henry Low-VOC Primer and Flashing must be discontinued as proper adhesion will not be achieved. Allow Henry EPDM Membrane to dry and apply Henry Low-VOC Primer to the previously coated membrane. Apply Flashing when conditions allow.
5. Do not allow waste products (petroleum, grease, oil, solvents, vegetable or mineral oil, animal fats, etc.) or direct steam venting to come in contact with Flashing.
6. A heat gun is required when forming Flashing in colder temperatures or when nearing the shelf life.
7. KEEP OUT OF THE REACH OF CHILDREN.

For more information, visit www.henry.com or for technical assistance call us at 800-486-1278. Refer to the Safety Data Sheet prior to using this product. The Safety Data Sheet is available at www.henry.com or by emailing Henry Product Support at productsupport@henry.com or by calling 800-486-1278.

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Typical Properties and Characteristics

Property	Results
Nominal Width – Membrane	9" (225 mm)
Nominal Width – Membrane Adhesive	9 ³ / ₁₆ " (230 mm)
Roll Length	25' (7.6 m)
Nominal Thickness	90 mil (2.29 mm)
Color	Black
Base	Membrane – EPDM Adhesive – synthetic rubber
Ozone resistance Condition after exposure to 100 pphm Ozone in air for 168 hours @ 104°F (40°C). Specimen under 50% strain.	No cracks
Brittleness Temperature	-49°F [-45°C]
Net Weight Per Roll	12 lbs (5.4 kg)
Packaging	1 roll/carton
Shelf Life	9 months when stored between 60° – 80°F (15° – 27°C)

Henry Flashing meets or exceeds the minimum requirements set forth by ASTM D4811 for a Type I (EPDM), Class V (cures on the roof) flashing material.

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.

LEED® Information

Pre-consumer Recycled Content	0%
Post-consumer Recycled Content	0%
Manufacturing Location	Greenville, IL
Solar Reflectance Index (SRI)	N/A