



SAFETY DATA SHEET

Issue Date 17-Dec-2023

Revision Date 16-Jan-2024

Version 2

1. IDENTIFICATION

Product identifier

Product Name Low-VOC Bonding Adhesive

Other means of identification

Product Code HE250LVOC

UN/ID no UN1133

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Adhesives and/or sealants

Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier Address
HENRY COMPANY CANADA
15 Wallsend Dr.
Scarborough, ON M1E 3X6
Canada
Web Site: www.henry.com,
www.ca.henry.com

Manufacturer Address
HENRY COMPANY LLC
336 Cold Stream Road
Kimberton, PA 19442
Web Site: www.henry.com, www.ca.henry.com

Emergency telephone number

Company Phone Number 800-486-1278

Emergency Telephone US and Canada only (toll-free) : 3E Company - 1-866-519-4752 (access code 334832)
US/Canada, all other countries: 3E Company - +1-760-476-3962 (access code 334832)
Mexico (additional contact option): 3E Company - +52 55 41696225 (Code 334832)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canadian Workplace Hazardous Material Information System (WHMIS)

Serious eye damage/eye irritation	Category 2
Reproductive toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2
Flammable liquids	Category 2

Label elements

Emergency Overview

Danger

Hazard statements

Causes serious eye irritation
Suspected of damaging fertility or the unborn child
May cause drowsiness or dizziness
May cause damage to organs through prolonged or repeated exposure

Highly flammable liquid and vapor



Appearance viscous

Physical state liquid

Odor Strong Solvent

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Use only outdoors or in a well-ventilated area
 Do not breathe dust/fume/gas/mist/vapors/spray
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use explosion-proof electrical/ ventilating / lighting/ equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Keep cool

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

May be harmful if swallowed. May be harmful in contact with skin. Causes mild skin irritation. Harmful to aquatic life with long lasting effects. Harmful to aquatic life.

Unknown acute toxicity

0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Not applicable

Mixture

Chemical Name	CAS No	Weight-%
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tert-Butyl acetate *	540-88-5	30 - 60
Methyl acetate *	79-20-9	10 - 30
Polychloroprene polymer (non-hazardous) *	Proprietary	7 - 13
Toluene *	108-88-3	3 - 7
Acetone *	67-64-1	1 - 5

*The exact percentage (concentration) of composition has been withheld as a trade secret. If CAS number is "proprietary", the specific chemical identity and percentage of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible). If symptoms persist, call a physician.
Eye contact	Keep eye wide open while rinsing. Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If symptoms persist, call a physician.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If symptoms persist, call a physician. Wash contaminated clothing before reuse.
Inhalation	Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. If symptoms persist, call a physician.
Ingestion	Call a physician or poison control center immediately. Do not induce vomiting without medical advice. Rinse mouth. Never give anything by mouth to an unconscious person.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms May cause redness and tearing of the eyes. Coughing and/ or wheezing. Drowsiness.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Dry chemical, CO₂, sand, earth, water spray or regular foam.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Vapors may travel to source of ignition and flash back. Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks). Thermal decomposition can lead to release of irritating and toxic gases and vapors.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

Move containers from fire area if you can do it without risk.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas. Use personal protective equipment as required. Keep people away from and upwind of spill/leak.

Other Information Water spray may reduce vapor; but may not prevent ignition in closed spaces.

Environmental precautions

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas.

Methods and material for containment and cleaning up

Methods for containment A vapor suppressing foam may be used to reduce vapors. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.

Methods for cleaning up Use clean non-sparking tools to collect absorbed material. Dike far ahead of liquid spill for later disposal.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on safe handling Ensure adequate ventilation, especially in confined areas. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Take precautionary measures against static discharges. Use spark-proof tools and explosion-proof equipment. All equipment used when handling the product must be grounded. Use with local exhaust ventilation. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a cool, well-ventilated place. Keep in properly labeled containers. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Strong acids. Strong oxidizing agents. Strong bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters****Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH REL/IDLH
tert-Butyl acetate 540-88-5	STEL: 150 ppm TWA: 50 ppm	TWA: 200 ppm TWA: 950 mg/m ³	IDLH: 1500 ppm TWA: 200 ppm TWA: 950 mg/m ³
Methyl acetate 79-20-9	STEL: 250 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 610 mg/m ³	IDLH: 3100 ppm TWA: 200 ppm TWA: 610 mg/m ³ STEL: 250 ppm STEL: 760 mg/m ³
Toluene 108-88-3	TWA: 20 ppm	TWA: 200 ppm Ceiling: 300 ppm	IDLH: 500 ppm TWA: 100 ppm TWA: 375 mg/m ³ STEL: 150 ppm STEL: 560 mg/m ³
Acetone 67-64-1	STEL: 500 ppm TWA: 250 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m ³

NIOSH REL/IDLH Recommended Exposure Limit/Immediately Dangerous to Life or Health

Appropriate engineering controls

Engineering Controls	Showers Eyewash stations Ventilation systems.
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Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin and body protection	Wear protective gloves and protective clothing.
Respiratory protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations	When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.
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9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical state	liquid	Odor	Strong Solvent
Appearance	viscous	Odor threshold	No information available
Color	yellow		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	> 56 °C / 133 °F	
Flash point	-18 °C / 0 °F	Tag Closed Cup
Evaporation rate	> 1	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	12.8	
Lower flammability limit:	1.2	@ 25 °C
Vapor pressure	12.5 mmHg	
Vapor density	5.8	
Relative density	0.97 g/mL	
Water solubility	Insoluble in water	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	>465 °C / 869 °F	
Decomposition temperature	No information available	
Kinematic viscosity	> 3500 mm ² /s	@ 40 °C
Dynamic viscosity	No information available	
Explosive properties	Not an explosive	
Oxidizing properties	Not applicable	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY**Reactivity**

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks. Incompatible materials.

Incompatible materials

Strong acids. Strong oxidizing agents. Strong bases.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating and toxic gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	May cause drowsiness or dizziness.
Eye contact	Irritating to eyes.
Skin contact	Based on available data, the classification criteria are not met. Substance may cause slight skin irritation.
Ingestion	Based on available data, the classification criteria are not met.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
tert-Butyl acetate 540-88-5	= 4100 mg/kg (Rat)	> 2 g/kg (Rabbit) > 2000 mg/kg (Rabbit)	> 2230 mg/m ³ (Rat) 4 h > 9482 mg/m ³ (Rat) 4 h
Methyl acetate 79-20-9	> 5 g/kg (Rat)	> 5 g/kg (Rabbit)	> 49000 mg/m ³ (Rat) 4 h
Toluene 108-88-3	= 2600 mg/kg (Rat)	= 12000 mg/kg (Rabbit)	= 12.5 mg/L (Rat) 4 h
Acetone 67-64-1	= 5800 mg/kg (Rat)	> 15700 mg/kg (Rabbit)	= 50100 mg/m ³ (Rat) 8 h

Information on toxicological effects

Symptoms Vapors may cause drowsiness and dizziness. Coughing and/ or wheezing. May cause redness and tearing of the eyes.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization Based on available data, the classification criteria are not met.
Germ cell mutagenicity Based on available data, the classification criteria are not met.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Toluene 108-88-3	-	Group 3	-	-

*IARC (International Agency for Research on Cancer)
Group 3 - Not Classifiable as to Carcinogenicity in Humans*

Reproductive toxicity Product is or contains a chemical which is a known or suspected reproductive hazard.
STOT - single exposure Target Organs. Respiratory system. Central nervous system.
STOT - repeated exposure May cause damage to organs through prolonged or repeated exposure.
Chronic toxicity Avoid repeated exposure. May cause adverse liver effects.
Target Organ Effects Central nervous system, Eyes, Peripheral Nervous System (PNS), Respiratory system, Skin, kidney, liver.
Neurological effects Intentional misuse by deliberately concentrating and inhaling contents may be harmful or fatal.
Aspiration hazard Based on available data, the classification criteria are not met.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	4,238.00 mg/kg
ATEmix (dermal)	2,784.00 mg/kg
ATEmix (inhalation-dust/mist)	83.10 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic life with long lasting effects

Chemical Name	Algae/aquatic plants	Fish	Crustacea
tert-Butyl acetate 540-88-5	-	296 - 362: 96 h Pimephales promelas mg/L LC50 flow-through	-
Methyl acetate 79-20-9	120: 72 h Desmodesmus subspicatus mg/L EC50	250 - 350: 96 h Brachydanio rerio mg/L LC50 static 295 - 348: 96 h Pimephales promelas mg/L LC50 flow-through	1026.7: 48 h Daphnia magna mg/L EC50
Toluene 108-88-3	12.5: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 433: 96 h Pseudokirchneriella subcapitata mg/L EC50	15.22 - 19.05: 96 h Pimephales promelas mg/L LC50 flow-through 12.6: 96 h Pimephales promelas mg/L LC50 static 5.89 - 7.81: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 28.2: 96 h Poecilia reticulata mg/L LC50 semi-static 54: 96 h Oryzias latipes mg/L LC50 static 5.8: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 14.1 - 17.16: 96 h Oncorhynchus mykiss mg/L LC50 static 11.0 - 15.0: 96 h Lepomis macrochirus mg/L LC50 static 50.87 - 70.34: 96 h Poecilia reticulata mg/L LC50 static	5.46 - 9.83: 48 h Daphnia magna mg/L EC50 Static 11.5: 48 h Daphnia magna mg/L EC50
Acetone 67-64-1	-	4.74 - 6.33: 96 h Oncorhynchus mykiss mL/L LC50 6210 - 8120: 96 h Pimephales promelas mg/L LC50 static 8300: 96 h Lepomis macrochirus mg/L LC50	10294 - 17704: 48 h Daphnia magna mg/L EC50 Static 12600 - 12700: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
tert-Butyl acetate 540-88-5	1.38
Methyl acetate 79-20-9	0.18
Toluene 108-88-3	2.7
Acetone 67-64-1	-0.24

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

Contaminated packaging

Do not reuse container.

US EPA Waste Number D001

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Toluene 108-88-3	U220	Included in waste streams: F005, F024, F025, F039, K015, K036, K037, K149, K151	-	U220
Acetone 67-64-1	-	Included in waste stream: F039	-	U002

Chemical Name	RCRA - Halogenated Organic Compounds	RCRA - P Series Wastes	RCRA - F Series Wastes	RCRA - K Series Wastes
Toluene 108-88-3	-	-	Toxic waste waste number F025 Waste description: Condensed light ends, spent filters and filter aids, and spent desiccant wastes from the production of certain chlorinated aliphatic hydrocarbons, by free radical catalyzed processes. These chlorinated aliphatic hydrocarbons are those having carbon chain lengths ranging from one to and including five, with varying amounts and positions of chlorine substitution.	-

Chemical Name	California Hazardous Waste Status
Methyl acetate 79-20-9	Toxic Ignitable
Toluene 108-88-3	Toxic Ignitable
Acetone 67-64-1	Ignitable

14. TRANSPORT INFORMATION

DOT

UN/ID no UN1133
 Proper shipping name Adhesives
 Hazard Class 3
 Packing Group II
 Special Provisions 149, B52, IB2, T4, TP1, TP8
 Description UN1133, Adhesives, 3, II
 Emergency Response Guide Number 128

TDG

UN/ID no UN1133
 Proper shipping name Adhesives
 Hazard Class 3
 Packing Group II
 Description UN1133, Adhesives, 3, II

IATA

UN/ID no UN1133
 Proper shipping name Adhesives
 Hazard Class 3
 Packing Group II
 ERG Code 3L
 Special Provisions A3

Description UN1133, Adhesives, 3, II

IMDG

UN/ID no UN1133
 Proper shipping name Adhesives
 Hazard Class 3
 Packing Group II
 EmS-No F-E, S-D
 Description UN1133, Adhesives, 3, II, (-18°C c.c.)

15. REGULATORY INFORMATION**International Inventories**

TSCA Complies
 DSL/NDSL Complies
 EINECS/ELINCS Complies
 IECSC Complies
 KECL Complies
 PICCS Complies
 AICS Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Toluene - 108-88-3	1.0

SARA 311/312 Hazard Categories

Acute health hazard Yes
 Chronic Health Hazard Yes
 Fire hazard Yes
 Sudden release of pressure hazard No
 Reactive Hazard No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
tert-Butyl acetate 540-88-5	-	-	-	X
Toluene 108-88-3	1000 lb	X	X	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
tert-Butyl acetate 540-88-5	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Toluene	1000 lb 1 lb	-	RQ 1000 lb final RQ

108-88-3			RQ 454 kg final RQ RQ 1 lb final RQ RQ 0.454 kg final RQ
Acetone 67-64-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Toluene - 108-88-3	Developmental

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
tert-Butyl acetate 540-88-5	X	X	X
Methyl acetate 79-20-9	X	X	X
Toluene 108-88-3	X	X	X
Acetone 67-64-1	X	X	X
Zinc oxide 1314-13-2	X	X	X
Magnesium oxide (MgO) 1309-48-4	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 3	Instability 0	Physical and Chemical Properties -
HMIS	Health hazards 2	Flammability 3	Physical hazards 0	Personal protection X

Issue Date 17-Dec-2023

Revision Date 16-Jan-2024

Revision Note

No information available

Procedure used to derive the classification

Justification - Calculation method

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet